

Electromagnetic Flowmeters



Insertion Sensors MUT 2770

DS190-1-ENG

Sensor MUT 2770

EUROMAG INTERNATIONAL Insertion flowmeters represent the best answer when low costs and good performance are needed. The MUT2770 sensors are suitable for wide pipes under maximum pressure of 16 bar in the standard version (as indicated in Table 1 and 2). They are made of a 47mm probe, which has to be inserted into the tube for 1/8 of its internal diameter. As all magnetic meters, they can be used to measure liquids flow rates with electrical conductivity of 5 μ S/cm minimum.

1. Body

MUT2770 sensors are made of AISI 304 stainless steel. In the separate version they have an IP68 protection degree for immersion in 1.5 meters.

The junction box placed on top of the sensor, has two glands for the cables connection. The MUT2770 models are available with several lengths, to fit various pipe diameters (Table 1).

2. Electrodes

The electrodes are in AISI 316 L stainless steel.

3. Maximum liquid temperature

In the separate version, the maximum liquid temperature is $+180^{\circ}$ C. While in the compact version, it depends on the environmental temperature since the converter may not work properly over 60° C.

4. Coupling and connectinon to converter

MUT2770 sensors are compatible with all EUROMAG INTERNATIONAL converters. In the separate version the sensor is connected to the converter through two cables, whose length depends on the liquid conductivity and must not exceed 100 metres (see Fig. 1). In the compact version, the converter is mounted directly on the junction box.

5. Assembly

MUT2770 sensors must be installed on empty pipes, through a 2" nozzle with a UNI 2278 counter flange to which connect the sensor. The probe has to be inserted into the tube for 1/8 of its internal diameter.

When installing the sensor, the minimum distances of 10 diameters upstream and 5 diameters downstream must be respected, making a 90° angle with the pipe as per Fig. 2.

6. Calibration and maximum error

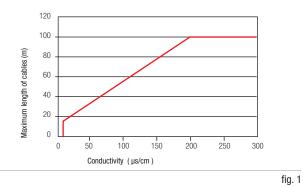
MUT2770 sensors belong to the reference Group B1 (ISO 11631). Each sensor is calibrated on our hydraulic bench according to the reference weighing system SIT. Upon a correct installation the measuring accuracy is 3% of the read value, with a flow velocity higher than 0.3 m/s.

7. Reference standards

EUROMAG INTERNATIONAL magnetic meters are marked CE and are manufactured according to the following standards:

- * CEI EN 61010-1
- * UNI EN ISO 6817
- * EN 14154
- * EN 50081 1
- * EN 50082 1
- * 2006/95/CE, 93/68 (LVD)
- * 2004/98/CE, 92/31 (EMC)

Maximum length of cables according to the liquid conductivity



Sensor MUT2770 Dimensions

Size	А	В	С	D
Maximun Diameter Permitted [mm]	500	1000	1600	2000
Length Ltot [figure 3]	199	269	348	414
				table 1

Sensor MUT2770 General characteristics

Size range	Minimum p	Minimum pipe diameter Maximum pipe diameter			80 mm			
	Maximum p				2000 mm			
Available electrodes [*]		AISI 316L						
Body material		AISI 304 Stainless Steel						
Head of sensor		PTFE						
Standard operating pressure		16 bar						
Temperature of liquid		-40 °C , +180 °C						
Protection Degree		IP68 for immersion at 1,5m (IEC 529)						
Converter compatibility	MC 106	MC 108		MC 308	N	1C 308 C	MC 608	
Length [mm][1]		SIZE : A B C D						
Parts in contact with liquid	Head of se	Head of sensor		Electrodes	ctrodes		Pipe end	
	PTFE			[*]	[*]		AISI 304	
Electric connections		Cable gland PG 11 + Terminal block + sealing resin						

[1] See fig. 3 and table 1.

Installation

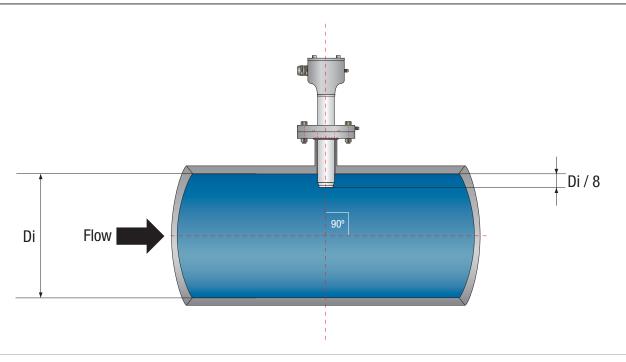
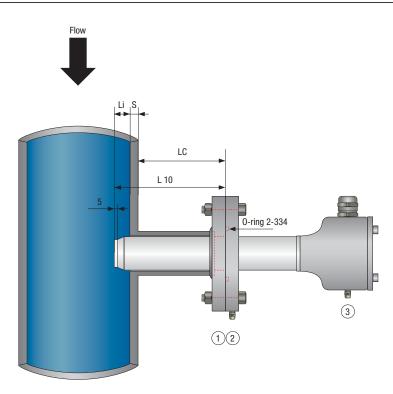


fig. 2

table 2



References

		 DN	
(1)	FLANGE UNI 6084 DN 40 PN 40 - CARBON STEEL	DN	S
2	FLANGE UNI 2278 DN 40 PN16 - AISI 304	≪500	
3	DERIVATION BOX	≪1000	
LC	General length flanged device	≪1600	
Li	Insertion length = (De - 2S) / 8	≪2000	

DN	SIZE	L 10
≤500	А	125
≪1000	В	190
≪1600	С	265
≤2000	D	335

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fig. 3